

Work Order ID 79215

79215

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Monday, January 23, 2012 4:20:21 PM

Item ID: D3189-3

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Chafing Shield

Stop ***NS2***

Start Date: 1/23/2012 Start Qty: 5.00 ***5***

Cust Item ID:

Required Date: 1/24/2012 Req'd Qty: 5.00 ***5***

Customer:

Reference:

Approvals: Process Plan: *mf*

Date: *12-01-24* Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3189	Rev B								
100		0.00							
100	SHEAR								
Shear	Memo	0.00							
Shear	Cut to size as per Dwg D3189								
110		0.00							
110	Small Fab								
Small Fab	Memo	0.00							
Small Fab	1-Deburr & Grind Rads as per Dwg D3189								
	2-Roll as per Dwg D3189								
120		0.00							
120	QC5- Inspect part completeness to step on W/O								
QC	Memo	0.00							
Quality Control									

S

FF

12-01-24

6x

(6)

SB 12/01/24

S 12/01/24

(60)

79215

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N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 1/23/2012 **Start Qty:** 5.00 ***5***

Cust Item ID:

Required Date: 1/24/2012 **Req'd Qty:** 5.00 ***5***

Customer:

Run Start *NR1*

Tooling:

Date:

Stop *NR2*

Date:

SPC (Y/N):

Date:

**Insp.
Stamp**

Identify as per dwg & Stock Location:

0.00

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140


QC

Memo

0.00

Quality Control

ist/bist/ist 6

12/1/24 

Q 1201-24

Picklist Print

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Work Order ID: 79215

Parent Item: D3189-3

Parent Item Name: Chafing Shield

Start Date: 1/23/2012

Required Date: 1/24/2012

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP A07.04.04 new issue EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S25GA 304/316 .020" Sheet		Purchased	No			100	sf	94.5000	0.21	1.1052632			

Location

MAT020

117285
118228

Loc Qty

94.5

5.5

89

Loc Code

FF 12-01-24

- 1.26
8.6K

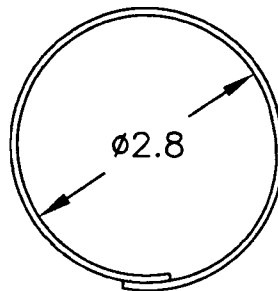
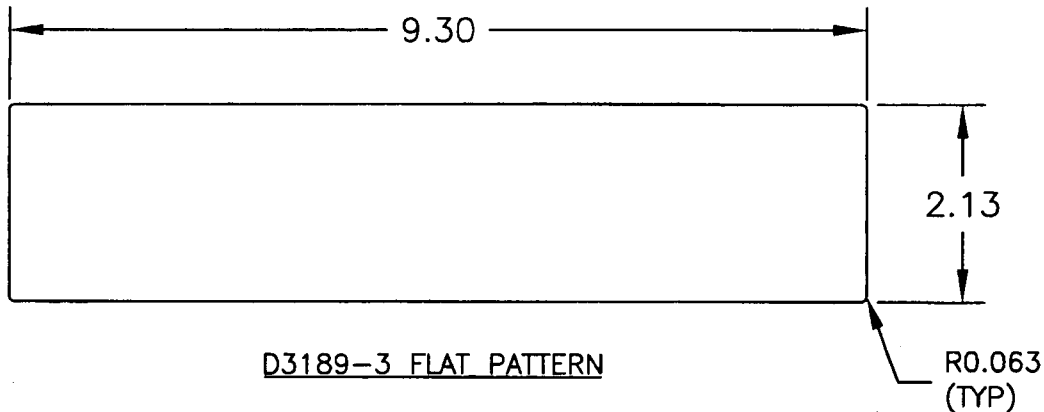
DART

DESIGN <i>qp</i>	DRAWN BY <i>qp</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3189	REV. B SHEET 2 OF 2
DATE 07.01.05		TITLE CHAFING SHIELD	SCALE 1:2

RELEASED

07.03.27 *[Signature]*

#79216



D3189-3 ROLLING DETAIL
NOT TO SCALE

D3189-3 CHAFING SHIELD

- 1) MATERIAL: AISI 304/316 SS 0.020" THICK (REF. DART SPEC M304S25GA)
- 2) FINISH: NONE
- 3) DEBURR/BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries